# Autoflow Hepco Slewing Ring - Journal Adjustment

A2024 and A2025 both have Hepco slewing rings in their Machining Rings. This document describes how to access the journals for adjustment



Duration 0.5 day(s)

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Step 1 - Identify the blank spindles

Step 2 - Remove blank plates

Step 3 - Remove blank plates

Comments

#### Step 1 - Identify the blank spindles

Identify the blank spindles - these are the ones with no machining stations on them.





### Step 2 - Remove blank plates

Remove the blank plates to leave the ring as shown.



## Step 3 - Remove blank plates

Remove the blank plates to leave the ring as shown. This gives access to the hole (circled red) which will rotate around over the top of each journal bolt head.

Note that there are two of these access holes on the "doughnut ring", and they are at 180deg to each other, both under the blank spindle plates.

