



Autocut Monthly Maintenance

Carry out these checks once per month alongside daily and weekly checks

 Difficulty Easy

 Duration 20 minute(s)

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Items

Prerequisites tutorials

Step 1 - Open the Guard doors

Step 2 - Clean and Lubricate the Pusher Chain

Step 3 - Lubricate Saw Lift Bearings

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Step 5 - Lubricate Eject bearings


Step 6 - Check Saw Blade

Step 7 - Check Saw Belts

Comments

Items

 Grease Gun

 Oil Can

 Wire Brush

Prerequisites tutorials



Step 1 - Open the Guard doors

https://stuga.dokit.app/wiki/Autocut_Open_Guard_Doors

Step 2 - Clean and Lubricate the Pusher Chain

Lubricate the chain every 500mm with a drop of oil - use a wire brush to really give a good clean at the same time.

Step 3 - Lubricate Saw Lift Bearings

There are 4 grease nipples on the main saw blade assembly - 1 pump of grease is required for each nipple.




...If this is an older machine, the grease nipples may not be fitted. Oil the shafts instead

Step 4 - Open the saw access hatch

This is the hatch below the eject table area - there is 4 x M6 bolts to take out

Step 5 - Lubricate Eject bearings

There are 4 grease nipples under eject - 1 pump of grease is required for each nipple.

 ...If this is an older machine, the grease nipples may not be fitted. Oil the shafts instead

Step 6 - Check Saw Blade

Tutorial for Saw Blade change:

https://stuga.dokit.app/wiki/Changing_Main_Saw_Blade

Step 7 - Check Saw Belts

Change the saw belts if they are showing signs of wear or fraying
