

Attribut:Introduction

This is a property of type Text.

Usage 393

previous 20 20 50 100 250 500 next 20

Filter

...

Showing 20 pages using this property.

5

500mm Saw Blade Upgrade +

Step by step guide of how to carry out the 400mm to 500mm saw blade upgrade including long reach clamps. Time to complete is very dependant on condition of the machine, ie rusted or rounded off bolts which may need to be drilled out and holes re-tapped. Replace all screws with Loctite except grub screws on taper lock pulleys, grub screws for shafts on clamp pads and slit strip retaining screws or where a locking nut is used on cylinder rods. +

A

A2001 - Light Curtain Timer +

This step by step guide will explain how to wire a timer relay into the light curtain and estop circuit on the A2001 Autoflow. +

ACEpc Changing IP address using netedit +

The ACEpcs use two different systems for connecting a network #NETBeui - this was used on earlier machines but reliability depends on the customer network setup. Reconfiguration after initial setup is difficult #IP addressing - A setup system was written using IP addresses to connect. This is a little harder to set up, but is easier to change later. A special program called netedit was written which updates all the correct files in the background +

ACEpc Installing netedit with NetSetGo disk +

This procedure will completely overwrite any data on the hard drive of the ACEpc. This is not a problem on a flowline where the data resides on the main MH hard drive in a shared directory c:\saw. If this process is to be carried out on a standalone saw or router, make sure the data is backed up first.

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Accessing Raw Production Data from Diagnostic SQLite Database +

The winMulti software stores the production data in a SQLite database. This tutorial describes how this data can be accessed for further analysis with tools such as Excel and Access +

Accessing Zebra Printer Settings Via Web Browser +

All Zebra printers used by Stuga have a web page interface. This is used to access all the printer settings +

Alignment guide using wire line +

This dokit is to help with the use of a wire line to set alignment correctly on mechanical build up. Using a wire line correctly will ensure a very accurate straight line is achieved . Accuracy of + - 1 mm over any distance can be achieved using the following method. Using one incorrectly can also easily be done.! The steps shown can be applied to all types of alignment , when you have a vertical face on components that require aligning. +

Allocations + issuing received parts +

This involves splitting down received orders into the JC/Pick bins the parts have been allocated to by Sage. If there are parts to be allocated, after filling in the 'this delivery' column and pressing save, if there are parts to be allocated a list will appear. this list is in order of part number and in the sub-screen after highlighting each part number the specific Job card numbers will show quantities required for each bin and also the quantity to be allocated from the order received. +

Archiving a TwinCAT Project +

There a many terminal and irretrievable problems that can occur when modifying a TwinCAT project on Visual Studio. However, there is no issue that cannot be resolved, if the Visual Studio solution is "'<u>archived</u>". This archive contains all data relevant to a project so you can start from scratch

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Assembly - R0000377B Mk11 Gripper +	Mk11 Gripper was designed to give a variable stop height position for the Mk10 gripper assembly. This is needed on systems with multiple chambers, where there is no "sweet spot" for the open grip position to suit all chambers. A Somatec turret stop is used to provide different stop heights The design details are here [https://stugaltd.monday.com/boards/315478853/pulses/640717084 Design Notes] +
Autocut Cutting Tall Profiles +	What to do when cutting tall profiles; such as VS outerframe and patio outerframe +
Autocut Daily Maintenance +	This checklist should be carried out at the end of every day +
Autocut Piece Jammed +	Let's say a small piece has become wedged between the eject table and the outfeed table frame. <div class="icon-instructions caution-icon"> <div class="icon-instructions-icon"><i class="fa fa-exclamation-triangle"></i></div> <div class="icon-instructions-text">...Do not try to reach into the machine until it is safe to do so - Press ESTOP</div> </div> +
Autocut Regular Maintenance +	This checklist needs to be carried out at regular intervals, in conjunction with the daily maintenance. <table class=""wikitable"Maintenance"> <tr> <th>Use Profile </th><th>Regularity </th></tr><tr> <td>2-3 Shifts per day </td><td>Weekly </td></tr><tr> <td>Single Shift Full Time </td><td>Bi-Weekly </td></tr><tr> <td>Up to 50% utilisation </td><td>Monthly </td></tr></table> +
Autocut Taking A Backup +	Backing up is vital to ensure your data is safe in case there is a failure of the PC or Hard Disk Drive +
Autoflow Maintenance - Gripper +	<nowiki>The following preventative maintenance tasks should be carried out regularly on the machine. The frequency depends on the machine use, but as a guide: <div class="mw-highlight mw-content-ltr" dir="ltr"><pre>2-3 Shifts Weekly 40 Hrs/Week Bi-Weekly 20 Hrs/Week Monthly</pre></div></nowiki> +
Autoflow Maintenance - Infeed +	<nowiki>The following preventative maintenance tasks should be carried out regularly on the machine. The frequency depends on the machine use, but as a guide: <div class="mw-highlight mw-content-ltr" dir="ltr"><pre>2-3 Shifts Weekly 40 Hrs/Week Bi-Weekly 20 Hrs/Week Monthly</pre></div> </nowiki> +
Autoflow Maintenance - Machining Centre +	The Machine has many moving parts, all which need regular maintenance. Below outlines what items need particular attention: +
Autoflow Maintenance - Outfeed Table +	The Machine has many moving parts, all which need regular maintenance. Below outlines what items need particular attention +
Autoflow Maintenance - Sawing Centre +	The Machine has many moving parts, all which need regular maintenance. Below outlines what items need particular attention +