

ACEpc Network Software - IP

Setting up a ACEpc with the NETSETGO software to interface with an IP address to a Windows XP or earlier computer.

 Difficulty Easy

 Duration 10 minute(s)

Contents

Prerequisites tutorials

Step 1 - Insert disk (Power off)

Step 2 - Power On

Step 3 - Proceed with format Y

Step 4 - NetEdit Saw Name

Step 5 - Saw IP address

Step 6 - Multi Name

Step 7 - Multi IP

Step 8 - Save + Exit

Step 9 - Remove Disk + Reboot

Step 10 -

Comments

Prerequisites tutorials

 [ACE PC Re-Flash](#)

Step 1 - Insert disk (Power off)

Step 2 - Power On

Step 3 - Proceed with format Y

Volume label [enter]

This will format the hard drive and then copy all necessary network software as a ZIP file to the hard drive and then inflate it.

Step 4 - NetEdit Saw Name

Build number must be unique. If a flowline saw put an "s" on the end. i.e. F073S

Step 5 - Saw IP address

Supplied by customer.

If testing in house it needs to be on the 192.168.16.xxx range.

e.g 192.168.16.101

Step 6 - Multi Name

If this is for a Flowline - Build Number of Flowline machining center

Otherwise this will be the net NETBEUI name of the pc you are connecting to.

For testing at stuga this will be NAS1

Step 7 - Multi IP

If this is for a Flowline - IP Address of Flowline machining center

Otherwise this will be the IP address of the pc you are connecting to.

For testing at stuga this will be 192.168.16.6

Step 8 - Save + Exit

Press escape - then Y

Unable to open params.saw file is normal.

Step 9 - Remove Disk + Reboot

Successful if D:\ prompt.

Step 10 -
