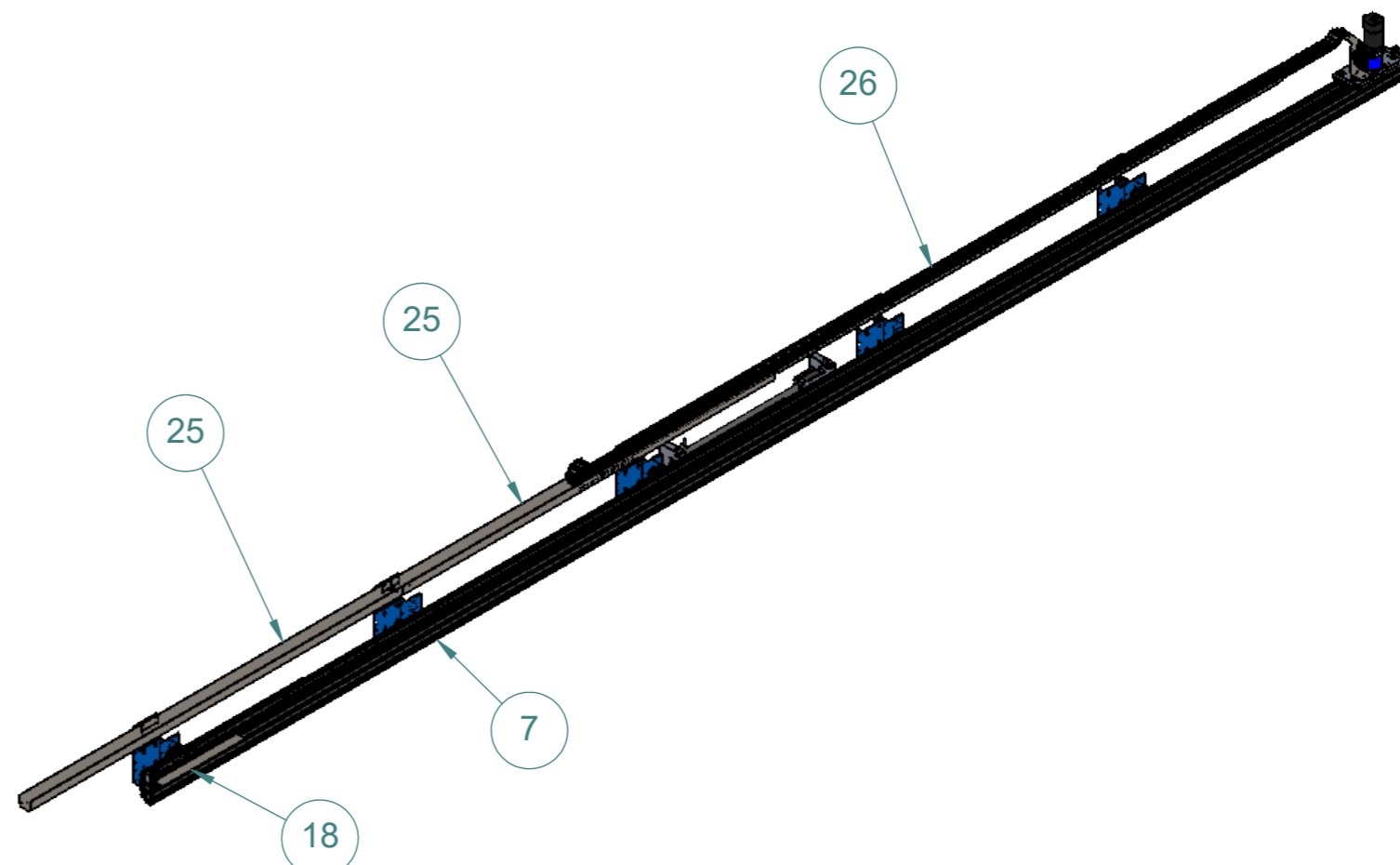


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	B0000046	Slide Base Bearing Block c/w Grease Nipple	2
2	B0000046	Slide Base Bearing Block	4
3	B0000184	Journal Cap Seal 34	4
4	B0000185	Double Row Long Stud Journal Eccentric	2
5	B0000186	Double Row Long Stud Journal Concentric	2
6	B0001006	Linear Rail MSB25 820mm Long	6
7	B0001102	Double Edge Spacer Slide with Beam 7600mm Long	1
8	C0001001	Gearbox LP+070 5:1 to suit AM3032 Motor	1
9	C0001122	Servo Motor: Beckhoff AM8032 2.1Nm 6000rpm	1
10	D0008301	Driver Gear	1
11	D0015072	Carriage Plate	1
12	D0015073B	Motor Adaptor Plate	1
13	D0015074	Cylinder Support	2
14	D0015075	Cylinder Bracket	4
15	D0015077	Cylinder Drive Adaptor	1
16	D0015144	Datum Switch Bracket	2
17	D0015290	Beam End Stop	2
18	D0015291	Datum Flag	1
19	D0015492	Vertical Beam Adjustment Plate	5
20	D0015493	Lateral Beam Adjustment Plate	5
21	D0015717	Energy Chain Angle Bracket Lower	5
22	D0015718	Energy Chain Angle Bracket Upper	3
23	D0015719	Energy Chain Angle Bracket Upper Long	1
24	D0015720	Carriage Bracket	1
25	D0015721	Energy Chain Tray Deep Long	2
26	D0015722	Energy Chain Tray Shallow Long	1
27	E0000336	8mm Threaded Proximity Sensor	2
28	M0001077	Rubber Bump Stop M6	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
30	P0000109	RB Series Shock Absorber	2
31	P0000238	Elbow Mini 1/8" - 6mm	2
32	P0001008	Regulator c/w pressure gauge 0 - 8.5 Bar	1
33	P0001022	Regulator Bracket: to suit P0001008	1
34	P0001118	Cylinder: Ø50 x 700 Rodless	1
35	P0001145	Fitting: Flow Controller Ø10-1/4BSP	2

Note: 177 links of Energy Chain to be used



Issue	Date	Drawn	Description of Change	ECR
3	17/07/2020	MH	Details on number of chain links added	
2	06/07/2020		Clearer images included on drawings	
1	16/06/2020		Initial	

**Assembly Notes:**

**Stuga**<sup>®</sup>  
MACHINERY LTD

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NR31 0LU  
Tel: 01493 742348  
Web: www.stuga.co.uk

Drawing Title  
**MC Outfeed X-Axis  
Assembly ZX5 (2020)**

Scale  
unless  
otherwise  
stated  
**1:30**

Drawn: 15/06/2020

Sheet  
**1 of 3**

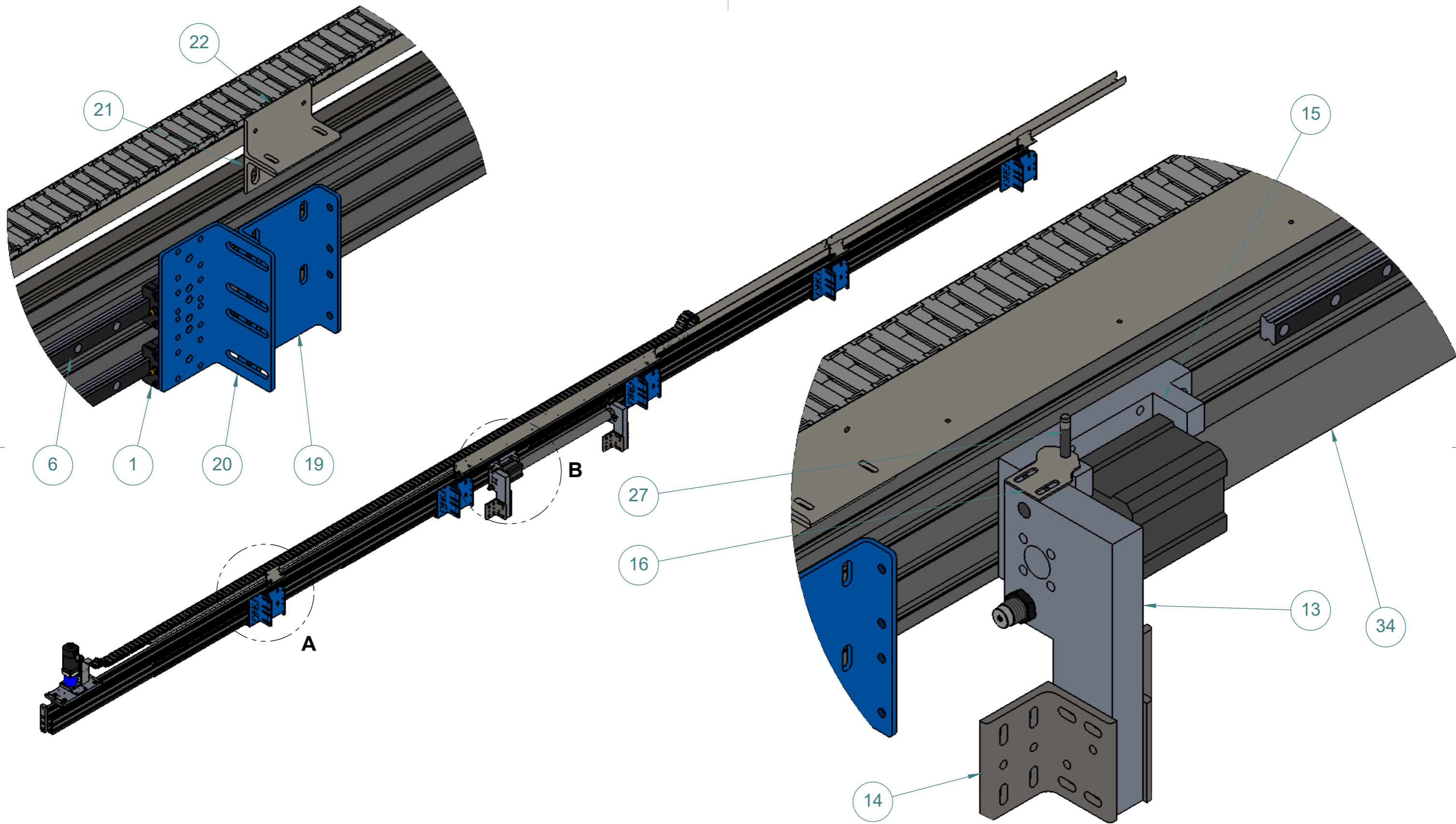
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Weight  
**119.75 kg**

First Angle Projection  
Dimensions in millimeters  
unless otherwise stated  
Do not scale. If in doubt ask

Drawing No.  
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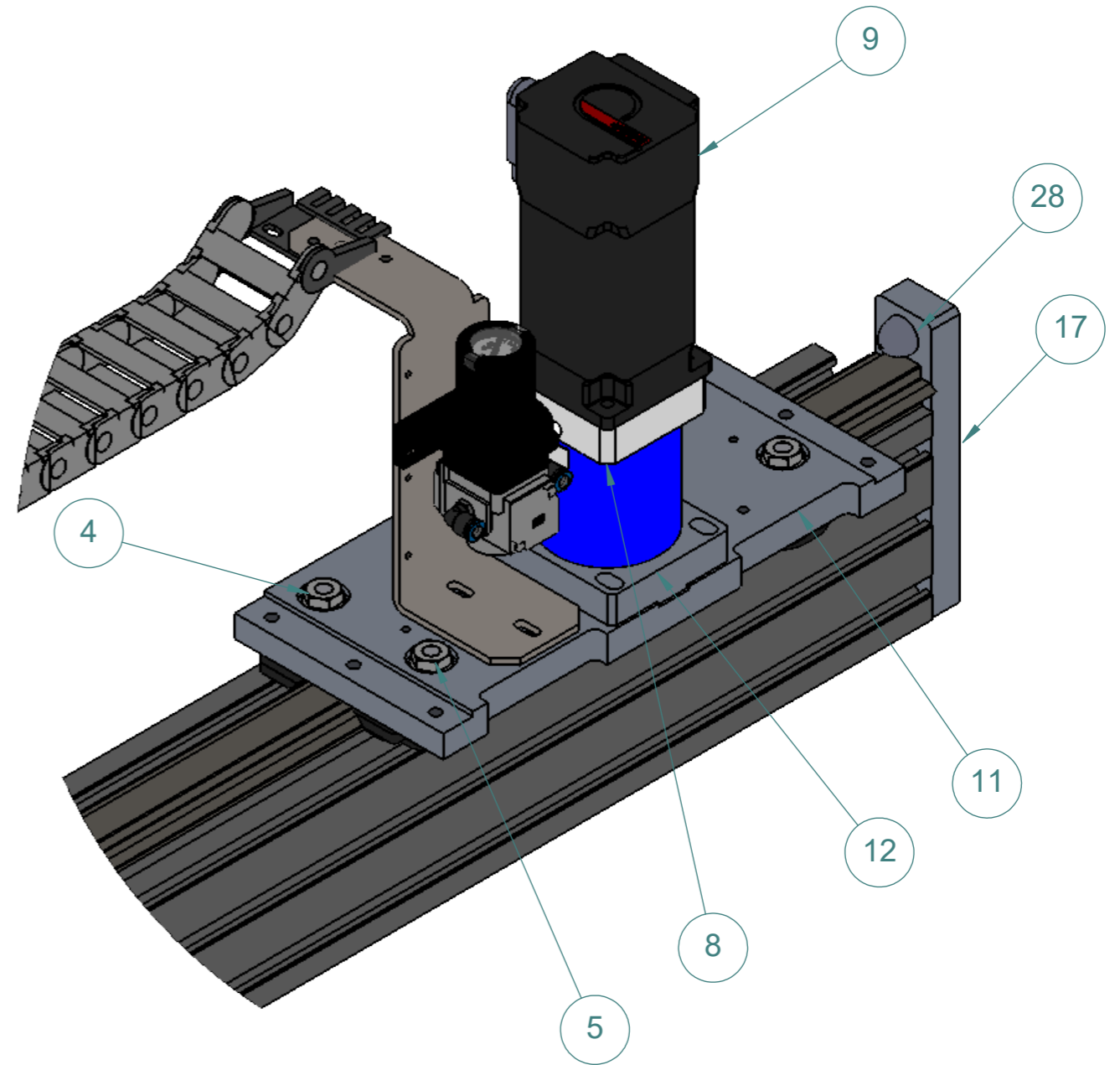
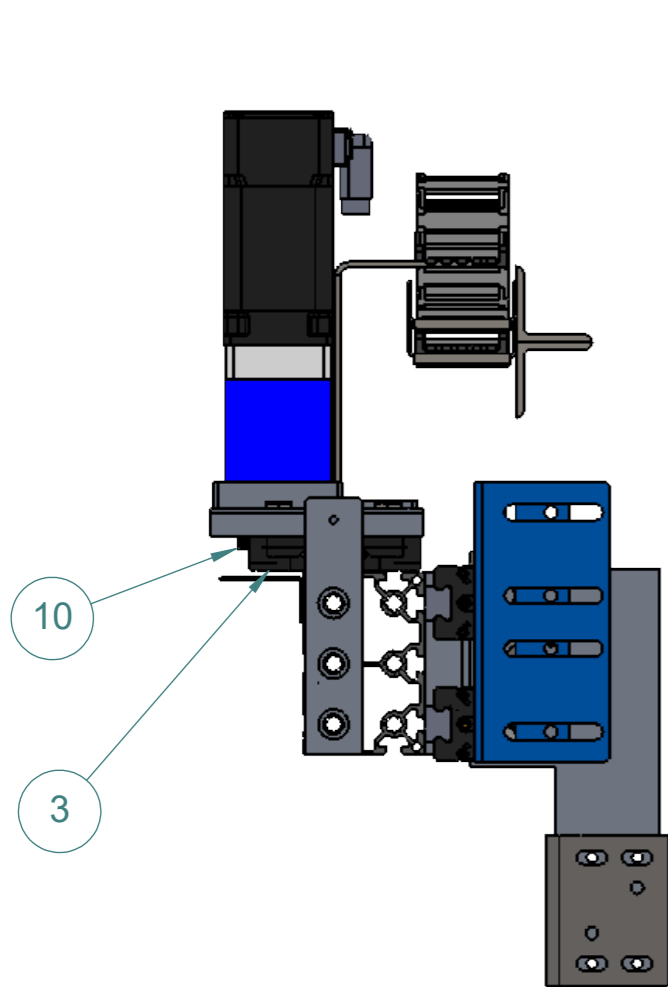
Weight  
**119.75 kg**

Drawing Title <b>MC Outfeed X-Axis Assembly ZX5 (2020)</b>				Scale Unless otherwise stated <b>1:100</b>
Drawn	Date <b>15/06/2020</b>	Chk'd	Date	Sheet <b>2 of 3</b>
Drawing No. <b>R0015028C</b>			Iss <b>3</b>	

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Drawing Title  
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Drawing No.  
**R0015028C**

Its  
**3**