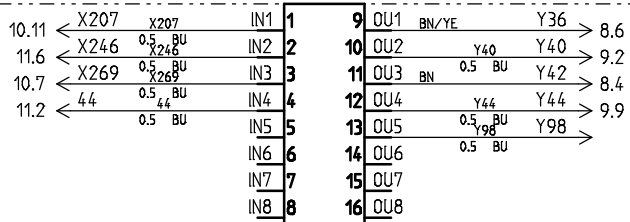


IO Function	Ref	IONo.	IO Function	Ref	IONo.
ExtrButt	207	X207	Blowers	213	Y36
Laser	246	X246	Turret	214	Y40
SawCutMid	269	X269	Flip	222	Y42
SXDatum	225	44	Siren	94	Y44
			Extractor	98	Y98



MC4
EL1859
C0001010

Beckhoff
EL1859

Beckhoff
EK1110

EtherCAT3

MC5
EK1110
C0001009

